Tri-Five Nomad Roof Rail Install Guide

Steele Part# 60-0426-68

Preparation

- Proper door glass adjustment is required for a secure fit and seal. Ensure the glass is as close to proper alignment as possible before installation.
 Final adjustments may be necessary after installation.
- Use blue masking tape to mark the original roof rail retaining screw hole locations on the outer stainless trim for reference.
- Partially remove the vertical A-pillar seal where it meets the roof rail gasket to allow proper installation.



Installation Steps

1. Position the Gasket

- Align the new roof rail gasket using the **existing front mounting holes** on the gasket and body.
- Ensure the gasket **fits snugly** against the A-pillar and seals against the door glass.

2. Verify Fitment

- Raise and lower the door glass to confirm that area has no interference or binding with the gasket.
- The gasket should sit flush with the interior trim and make consistent contact with the door glass.

3. Mark and Prepare Mounting Holes

- Align the gasket with the pre-marked screw hole locations.
- Before creating holes in the new gasket, verify that it properly fits and seals against the body and door glass.
- Use an awl or scribe to carefully locate and mark the existing body holes on the new gasket.

4. Fastening the Gasket

- GM originally used **8-32 screws**, but **10-24 screws** (with a larger head) can be used for improved retention. (INCLUDED ARE 24 OF EACH SIZE)
- If using 10-24 screws, an appropriate tap can be used to re-thread the existing holes.
- An **11th mounting hole** can be added at the curve where the roof rail meets the **B-pillar** to enhance gasket retention if needed.

5. Final Installation & Sealing

- Once satisfied with the fit, **remove the gasket** and apply **3M Super Black Weatherstrip Adhesive** (*Part # 96-8008-96*) to the contact points on the body to **prevent water intrusion**.
- Reinstall the gasket, ensuring a secure and watertight fit.



steelerubber.com